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The underlying PCT Application No. PCT/EP99/09845 includes an International Search Report, dated March 29, 2000. The Search Report includes a list of documents that were uncovered in the underlying PCT Application. A copy of the Search Report accompanies this Preliminary Amendment.

The underlying PCT Application No. PCT/EP99/09845 also includes an International Preliminary Examination Report, dated April 17, 2001, and an annex (including substitute claims 1 to 14 and the specification text of Revised Pages 1, 2, and 2a associated with the International Preliminary Examination Report). An English translation of the International Preliminary Examination Report and of the annex accompanies this Preliminary Amendment.


Applicants assert that the subject matter of the present application is new, non-obvious, and useful. Prompt consideration and allowance of the application are respectfully requested.

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SENSOR AND METHOD FOR DETECTING CHANGES IN DISTANCE

FIELD OF THE INVENTION

The present invention relates to a sensor and a method for detecting changes in the distance between a first and a second location on the basis of optics.

BACKGROUND INFORMATION

It is believed that there are various methods for measuring changes in the distance between movable objects. For example, some methods may involve sensors, such as strain gauges, which are based on electrical methods. Changes in electric capacitance, as well as in magnetic flux are utilized when working with small changes in length. When employing optical methods to determine linear variations there is no need for an electrically conductive connection between the points whose change in distance is to be measured. There are interferometers for small and average distances of about 1 μm to 1 m, moiré systems, as well as transit-time measurements of light pulses. Interferometer systems may be very precise, but they may also be extremely sensitive mechanically. Also, their operation entails substantial outlay for adjustments. For that reason, it is believed that interferometer systems must be set up as substantially vibrationless systems, and they may not be simple to use, especially for detecting changes in the distance between moving objects. It is also believed that moiré systems are likewise precise, but, in a measuring range beyond a few centimeters, they may only be implemented at a considerable expense. Transit-time measurements of optical pulses and/or measurements of frequency shifts produced by the Doppler effect may only be accurate for large distances and may require costly measuring electronics.

The reference "Berry's phase analysis of polarization rotation in helicoidal fibers", by F. Wassmann and A. Ankiewicz,

Applied Optics, vol. 37, no. 18, June 1998, discusses a method for calculating the rotation of the polarization of light, which propagates through a helically wound optical fiber. The rotation of the polarization can be utilized for implementing an optical fiber sensor which can be used to determine the size of a displacement.

The reference "Two-dimensional HiBi fiber-optic coil strain sensor", by Y. Libo and A. Farhad, Acta Photonica Sinica, vol. 26, no. 7, July 1997, vol. 26, no. 7, pages 618-622, XP 000884999, discusses that with the aid of a wound optical fiber, to measure mechanical strains, the influence of the mechanical strain on the polarization state of the light is utilized, which propagates through the optical fiber.

The U.S. Patent No. 5,201,015 discusses a sensor for measuring mechanical strains with the aid of an optical fiber. The optical fiber has concentric windings. When a mechanical tensile stress is exerted on the sensor, the windings are elastically stretched, causing the peripheral path of the windings and, thus, also the optical path length of the light to increase in the optical fiber. The increase in the optical path length is utilized as a measure of the externally acting mechanical strain.

The U.S. Patent No. 4,389,090 discusses a device for producing specific polarization states of light in an optical fiber. At least one region of the optical fiber is formed as a winding or coil. The polarization state of the light can be adjusted and changed by varying the spatial orientation of the winding or coils, as well as by twisting the optical fiber.

SUMMARY OF THE INVENTION

An exemplary embodiment of the present invention is directed to providing a sensor for detecting changes in distance which is technically simple and inexpensive to implement, does not require any special mechanical stability, and which can be

used to precisely determine small positional changes. A further object of an exemplary method of the present invention is to provide a method for detecting changes in distance which is simple to implement.

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Another exemplary embodiment of the present invention includes a sensor for detecting changes in the distance between a first and a second location having at least one substantially helically coiled optical fiber, which is able to be mechanically connected to at least one of the locations, and having a light transmitter and a detector for optical signals. In this context, the detecting device is able to generate an output signal, which is dependent upon the polarization state of the optical signal transmitted via the optical fiber. In addition, a reference optical fiber path is provided, which simulates the optical fiber and over which a second optical signal is transmitted, the optical signals transmitted over both paths being detected in a shared or in separate detecting devices so as to enable differences in the polarization state to be determined.

Another exemplary embodiment of the present invention includes a method for detecting distance variations between a first and a second location, where:

- a) mechanically coupling at least one location to a substantially helically coiled optical fiber;
- b) coupling an optical signal having a known polarization state into the optical fiber;
- c) recording the optical signal transmitted over the connecting line in order to acquire information pertaining to its polarization state;
- d) determining the change in distance from the information on the polarization state of the transmitted signal; and
- e) comparing the polarization state of the optical signal following the transmission to that prior to the transmission and/or to a reference polarization state.

Another exemplary embodiment of the present invention involves

the polarization of light changing in helically wound optical fibers in response to a change in the helical parameters. The polarization of the light at the output of a simple, helically coiled, optical fiber line is sensitive to movement, in particular to accordion-like movements of the fiber. This dependency of the polarization on the form of the three-dimensional (or non-planar) curve of the fiber can be used directly to measure the form, e.g., the length of the accordion-like movements of the fiber windings. The distance between any two locations can be determined by connecting them using a movable, helically wound, elastic optical fiber line.

In another exemplary embodiment of the present invention, the form dependency of the polarization state at the output end of an optical fiber is at least in part due to the considerable dependency of the fiber's optical activity upon the exact form of its helical windings. In the first approximation, this effect is achromatic and does not result in any polarization mode dispersion. It is believed to be caused by one of the so-called optical Berry phases, the spin redirection phase. This Berry phase or geometric phase is a phase effect produced by the structure of the fiber's space curve and not by a difference in the optical path length, as is the case with the normal dynamic phase of light. Nevertheless, geometric phases lead to the same interference effects of the light as do normal dynamic phases.

The size or magnitude of the spin redirection phase in a helically wound fiber corresponds to the solid angle Ω that the k vector (k corresponds to the propagation constant β in the technical literature) wraps around on the sphere of the light-propagation orientations in the counter-clockwise direction when the light in the fiber is directed through a helical winding.

In another exemplary embodiment of the present invention, light is coupled with a defined polarization state into the

coiled optical fiber and the transmitted optical signal is detected so that inferences can be drawn with respect to its polarization state or its individual polarization components after propagating through the optical fibers. From the change in the parameters of the optical signal prior to and following the transmission, or from a comparison to a reference from a calibration measurement or a concurrent reference measurement, inferences can be drawn with respect to the form or the change in the form of the wound optical fiber and, thus, also with respect to changes in the distance between locations connected thereto.

In another exemplary embodiment, for example, polarized light can be coupled into the fiber, and its polarization state or the strength of a specific polarization component can be measured once it has propagated through the optical fiber using a polarimeter or a detector having a series-connected or upstream analyzer. From knowledge of the polarizations or of individual polarization components prior to and subsequent to the transmission, conclusions can be drawn with respect to the change in polarization caused by the form and, thus, with respect to the deformation of the coils.

In another exemplary embodiment of the present invention, if the transmission signal is compared to a reference, then precise knowledge of the polarization state prior to the transmission may not be necessary. It may be sufficient if a defined initial basic situation is always at hand. The reference is constituted, for example, of a series of measured values which were acquired during a calibration measurement using the optical fibers and which specify the output signal at specific distances between the first and second location. Alternatively, a reference signal can also be produced during the measurement in that a reference path, which may simulate the wound optical fiber, likewise receives a defined optical signal, and the two transmission signals are compared to one another. For this, they are either analyzed separately and/or

both intensities are compared to one another. The actual transmission signal can also be brought into interference with the reference transmission signal and subsequently can be detected in a shared detector.

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Exemplary embodiments of the present invention can eliminate the need for specular surfaces or for a special mechanical stability of the system are virtually universally applicable. The launching the optical signal into the fiber should, in fact, be mechanically stable, but it can be set up separately from the system to be measured. In addition, without entailing substantial technical outlay, the sensor can be assembled from individual, inexpensive components.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a sensor having a helical optical fiber according to an exemplary embodiment of the present invention.

Figure 2 shows a helical optical fiber according to an exemplary embodiment of the present invention.

Figure 3 shows a sensor for measuring changes in the length of a telescope arm according to an exemplary embodiment of the present invention.

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DETAILED DESCRIPTION

The lower part of Figure 1A shows a sensor according to an exemplary embodiment of the present invention having a helical optical fiber 1. The optical fiber has a fixed winding direction. In the case of an arbitrarily bent fiber, it may be sufficient when one winding direction predominates.

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In addition, the optical fiber has a cladding which holds the fiber in its helically bent form and is capable of elastically following movements, in particular those along the longitudinal axis of the coil. For this, the coils, as such, can also be embedded in an elastic substrate material, for

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example, in an elastic cylinder or the like.

The sensor also includes a light source 3, which may be a laser. Linearly polarized light emanating from light source 3 is launched into fiber coil 1. In the case that the light source does not emit fully polarized light, a polarizer P can be positioned at the fiber input end to produce the defined polarization state. At the output end of the fiber coil, the polarization state of the transmitted optical signal can be measured using a polarimeter 2. Alternatively, one can use a simple detector having a series-connected or upstream analyzer to measure the intensity of a defined polarization component.

Figure 1B schematically depicts a polarization ellipse to represent the polarization state of the light once it has propagated through the transmission route. X and y denote the vibration directions of the electric field vector. In the most general case, the field vector describes an ellipse having the main axes a and b, which is rotated by the angle ϕ in relation to the axes x and y.

Exemplary embodiments of the present invention involve that the orientation angle ϕ of the polarization ellipse at the output end of the fiber path being proportional to the so-called geometric phase introduced in the coil between the right-hand and left-hand circular component of the injected, linearly polarized light. Since the geometric phase changes with the coil shape, the orientation angle ϕ is a measure of and/or indicative of the coil shape. In this manner, the distance d between two points A1 and A2 can be measured on the coil and, thus, also the distance and/or the change in the distance between two locations rigidly connected by points A1 and A2.

Referring to Figure 2, the geometric spin redirection phase and, thus, the coil form can be determined quite simply. Each complete winding of the optical fiber on a cylinder Z of

radius r , having pitch St , for which the lead angle Θ is the same at the beginning A and end E of the winding, produces a rotation ϕ of the injected, linearly polarized light. The angle of rotation ϕ is given by

$$(1) \quad \phi = \int_0^{2\pi} [1 - \cos\Theta(\Phi)] d\Phi$$

In this context, ϕ is the azimuth angle of cylinder Z; see Figure 2. For the case of a uniformly wound spiral, Θ is a constant, and one obtains:

$$(2) \quad \phi(\Theta = \text{const.}) = 2\pi(1 - \cos\Theta) \text{ and } \cos\Theta = \frac{St}{L}$$

Thus, if one couples a linearly polarized light at angle α into the helix, then at the output end E, it has a polarization rotated by the angle ϕ thus $\alpha \pm \phi$. The operational sign of angle of rotation ϕ depends on the helicity of the coil or screw. L is the length of the fiber helix. At this point, in response to a change in pitch St of the helix, the helix or pitch angle Θ and, thus, the polarization direction at fiber end E change. If a linear analyzer is installed at end E and then permits the light to strike a detector, then this registers an intensity I

$$(3) \quad I = I_0 \cos^2[\gamma - (\alpha \pm \phi)]$$

where γ is the orientation angle of the analyzer, and I_0 is the intensity of the linearly polarized light emerging from the fiber. The assumption here is that lossless conditions prevail and that the light in the fiber ideally remains linearly polarized.

For all other cases, I likewise depends on helix angle Θ and,

thus, on the distance between points AE, although in complicated fashion. The correlation (or relation) may be determined through calibration or by measuring the parameters of equation (1), as well the various losses. At the detector, one obtains a signal which is dependent upon distance S_t to be measured and can be brought into a suitable measuring range by parameters r , γ and α .

It is believed that it is not necessary that only one single winding of the fiber may be used as a distance indicator. In another exemplary embodiment of the present invention, many windings can be used, as in Figure 1, as well as non-whole numbers of windings. In the case of an integral number of turns or windings N between A and E and given the same helix angles at A and E, the angle of rotation ϕ may be calculated in accordance with equation (1), it being necessary to extend the upper integration limit to $2\pi N$. Given a number of turns N that is not whole and non-uniform windings, a calibration may be more advantageous than the calculation, which can no longer be performed in accordance with the simple equation (1).

To fabricate a uniform coil form having constant helix angles, spindles are mounted at points A and E at the beginning and end of the winding about which the fiber can rotate freely with respect to angle Θ . These spindles are disposed perpendicularly to the cylinder axis of the winding. The fiber is mounted on an elastic carrier, which has a pivot at A and E enabling it to rotate about the spindles. Since, in this case, the uniform helix adjusts itself automatically as a geodetic curve between points A and E on the cylinder, equation (3) can be applied for all pitches S_t of the helix, for whose formation the total length of the fiber suffices.

An optical fiber does not always retain the linear polarization; i.e., when it emerges from the fiber, the light is no longer polarized as it originally was upon its entry into the fiber. This effect is produced, on the one hand, by

deviations in the fiber core from circular symmetry and, on the other hand, by birefringence induced by the bending of the fiber. In so-called weakly birefringent fibers, which also feature a low polarization mode dispersion, an orientation distribution of the asymmetry of the fiber core is achieved in all spatial directions, for example, through rapid rotation of the preform when drawing the fibers. Therefore, fibers of this kind may be especially suited for manufacturing a length-measuring or distance-measuring sensor in accordance with the exemplary embodiments of the present invention.

To avoid stress-induced birefringence in the bent fiber, the bending radius of the fiber should not be too small. An estimation of the birefringence in bent fibers is given by L. Jeunhomme, Single-Mode Fiber Optics, N.Y. 1983, p. 60. It is believed to be optimal when the wound fiber helix has a phase lag of less than $\lambda/10$, λ being the operating wavelength. On the other hand, even higher strain birefringence values may not substantially interfere with the measuring principle, since, even in the case of elliptically polarized light at the output end of the fiber, the helix deformation causes changes in the orientation angle ϕ , which can be taken as a measure of the change in length. Large bending radii of the fibers can be achieved both by increasing the helix radius, as well as by enlarging the helical pitch.

A calibration of the sensor also includes changes in intensity in the detector at the fiber end, resulting from bending of the fiber in response to a change in the distance AE. A length measurement obtained by comparing the instantaneously measured values to values determined in a calibration measurement may be advantageous for the practical application of the sensor, since any influences on the polarization state of the light that are not caused by the change in the length of the wound optical fiber may be eliminated.

Figure 3 illustrates an exemplary embodiment of the present

invention. An elastic fiber carrier D, e.g., a steel, bronze or plastic wire, is provided with two mounting supports HA, HE, which can be fitted on spindles at A and E enabling them to freely rotate. The spindles at points A, E are connected to two tubes of a telescope arm, whose change in length needs to be measured. A helical optical fiber having one single winding is used, which is embedded in fiber carrier D.

Disposed upstream from holder HA is a light source LQ, which can also be mechanically connected to holder HA to assure stable coupling conditions. Light source LQ, which may produce linearly polarized light, is, e.g., a light-emitting diode or a semiconductor laser. The light is coupled via a lens L1 into the optical fiber, whose input end is positioned at holder HA. The fiber is secured on or in elastic fiber carrier D. In the case that the light source emits unpolarized light, linear polarizer PA must also be installed between the light source and the start of the fiber.

At the end E of the winding is holder HE, to which a lens L2 and the fixed or rotatable linear analyzer PE is secured. The lens images light from the fiber onto detector DE. Light source LQ and detector DE are connected via easily movable electric conductors to corresponding network and recording devices N and R, respectively. To avoid interference effects, the light source, detector, and glass fiber are obscured in light-proof manner from the outside world.

The exemplary embodiments of the present invention may be used in industrial applications to precisely detect changes in length and distance in a multiplicity of systems, such as in robot arms.

ABSTRACT OF THE DISCLOSURE

A sensor for detecting changes in the distance between a first and a second location, having at least one substantially helically coiled optical fiber, can be mechanically connected to at least one of the locations, and having a light transmitter and a detecting device for optical signals, the detecting device can generate an output signal, which is dependent upon the polarization state of the optical signal transmitted via the optical fiber. A method for detecting the changes in distance between a first and a second location includes the following: mechanically coupling at least one of the locations to a substantially helically coiled optical fiber; launching an optical signal having a known polarization state into the optical fiber; following transmission over the connecting line, detecting this so that information is obtained with respect to its polarization state; and determining the change in distance from this information.

SENSOR AND METHOD FOR DETECTING CHANGES IN DISTANCE

Field of the Invention

The present invention relates to a sensor, as well as to a method for detecting changes in the distance between a first
5 and a second location, on the basis of optics.

Background of the Invention

Many methods are known for measuring changes in the distance between movable objects. For example, one knows of sensors, such as strain gauges, which are based on electrical methods. Changes in electric capacitance, as well as in magnetic flux are utilized when working with small changes in length. The advantage of optical methods to determine linear variations is that there is no need for an electrically conductive connection between the points whose change in distance is to be measured. Customary are interferometers for small and average distances of about 1 μm to 1 m, moiré systems, as well as transit-time measurements of light pulses. Interferometer
20 systems may be very precise, but they have the drawback of being mechanically extremely sensitive. Also, their operation entails substantial outlay for adjustments. For that reason, they must be set up as substantially vibrationless systems, so that they are not simple to use, especially for detecting
25 changes in the distance moving objects. Moiré systems are likewise precise, but, in a measuring range beyond a few centimeters, they can only be implemented at a considerable expense; transit-time measurements of optical pulses and/or measurements of frequency shifts produced by the Doppler
30 effect are only accurate for large distances and require costly measuring electronics.

Object of the Invention

The object of the present invention is, therefore, to provide a sensor for detecting changes in distance, which is technically simple and inexpensive to implement, does not require any special mechanical stability, and which can be used to precisely determine small positional changes. A further object of the present invention is to provide a method for detecting changes in distance which is simple to implement.

Summary of the Invention

The objective is achieved by a sensor for detecting changes in the distance between a first and a second location, having at least one substantially helically coiled optical fiber, which is able to be mechanically connected to at least one of the locations, and having a light transmitter and a detector for optical signals. In this context, the detecting device is able to generate an output signal, which is dependent upon the polarization state of the optical signal transmitted via the optical fiber.

Procedurally, the objective is achieved by a method for detecting distance variations between a first and a second location, having the following features:

- a) mechanically coupling at least one location to a substantially helically coiled optical fiber;
- b) coupling an optical signal having a known polarization state into the optical fiber;
- c) recording the optical signal transmitted over the connecting line in order to acquire information pertaining to its polarization state;
- d) determining the change in distance from the information on the polarization state of the transmitted signal.

Advantageous embodiments of the sensor and of the method are

characterized in the dependent claims 2 through 9 and 11 through 16, respectively.

5 The present invention is based on the principle of the polarization of light changing in helically wound optical fibers in response to a change in the helical parameters. The polarization of the light at the output of a simple, helically coiled, optical fiber line is sensitive to movement, in particular to accordion-like movements of the fiber. This
10 dependency of the polarization on the form of the three-dimensional curve of the fiber can be used directly to measure the form, e.g. the length of the accordion of the fiber windings. Thus, the distance between any two locations can be determined by connecting them using a movable,
15 helically wound, elastic optical fiber line.

20 The main reason for the form dependency of the polarization state at the output end of an optical fiber is the considerable dependency of the fiber's optical activity upon the exact form of its helical windings. In the first approximation, this effect is achromatic and does not result in any polarization mode dispersion. It is caused by one of the so-called optical Berry phases, the spin redirection phase. This Berry phase or geometric phase is a phase effect
25 produced by the structure of the fiber's space curve and not by a difference in the optical path length, as is the case with the normal dynamic phase of light. Nevertheless, geometric phases lead to the same interference effects of the light as do normal dynamic phases.

30 The size of the spin redirection phase in a helically wound fiber is equivalent to the solid angle Ω that the k vector (k corresponds to the propagation constant β in the technical literature) wraps around on the sphere of the
35 light-propagation orientations in the counter-clockwise direction when the light in the fiber is directed through a helical winding.

For that reason, it is important that light be coupled with a defined polarization state into the coiled optical fiber and that the transmitted optical signal be detected in a manner such that inferences can be drawn with respect to its polarization state or individual polarization components after propagating through the optical fibers. From the change in the parameters of the optical signal prior to and following the transmission, or from a comparison to a reference from a calibration measurement or a concurrent reference measurement, inferences can be drawn with respect to the form or the change in the form of the wound optical fiber and, thus, also with respect to changes in the distance between locations connected thereto.

For example, polarized light can be coupled into the fiber, and its polarization state or the strength of a specific polarization component can be measured, once it has propagated through the optical fiber, using a polarimeter or a detector having a series-connected analyzer. From knowledge of the polarizations or of individual polarization components prior to and subsequent to the transmission, conclusions can be drawn with respect to the change in polarization caused by the form and, thus, with respect to the deformation of the coils.

If the transmission signal is compared to a reference, then precise knowledge of the polarization state prior to the transmission is not absolutely necessary. It suffices if a defined initial basic situation is always at hand. The reference is constituted, for example, of a series of measured values which were acquired during a calibration measurement using the optical fibers and which specify the output signal at specific distances between the first and second location. Alternatively, a reference signal can also be produced during the measurement in that a reference path, which preferably simulates the wound optical fiber, likewise receives a defined optical signal, and the two transmission signals are compared to one another. For this, they are either analyzed separately

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a laser. Linearly polarized light emanating from light source 3 is launched into fiber coil 1. In the case that the light source does not emit fully polarized light, a polarizer P is positioned at the fiber input end to produce the defined polarization state. At the output end of the fiber coil, the polarization state of the transmitted optical signal is measured using a polarimeter 2. Alternatively, one can use a simple detector having a series-connected analyzer to measure the intensity of a defined polarization component.

Figure 1B schematically depicts a polarization ellipse to represent the polarization state of the light once it has propagated through the transmission route. X and y denote the vibration directions of the electric field vector. In the most general case, the field vector describes an ellipse having the main axes a and b, which is rotated by the angle ϕ in relation to the axes x and y.

The present invention utilizes that the orientation angle ϕ of the polarization ellipse at the output end of the fiber path is proportional to the so-called geometric phase introduced in the coil between the right-hand and left-hand circular component of the injected, linearly polarized light. Since the geometric phase changes with the coil shape, the orientation angle ϕ is a measure of the coil shape. In this manner, the distance d between two points A1 and A2 can be measured on the coil and, thus, also the distance and/or the change in the distance between two locations rigidly connected by points A1 and A2.

In the special cases described in the following and elucidated on the basis of Figure 2, the geometric spin redirection phase and, thus, the coil form can be determined quite simply. Each complete winding of the optical fiber on a cylinder Z of radius r, having pitch S_t , for which the lead angle Θ is the same at the beginning A and end E of the winding, produces a rotation ϕ of the injected, linearly polarized light. The

angle of rotation ϕ is given by

$$(1) \quad \phi = \int_0^{2\pi} [1 - \cos\Theta(\Phi)] d\Phi$$

5 In this context, ϕ is the azimuth angle of cylinder Z; see Figure 2. For the case of a uniformly wound spiral, Θ is a constant, and one obtains:

$$(2) \quad \phi(\Theta = \text{const.}) = 2\pi(1 - \cos\Theta) \text{ and } \cos\Theta = \frac{St}{L}$$

Thus, if one couples A linearly polarized light at angle α into the helix, then at the end E, it has a polarization rotated by the angle ϕ thus $\alpha \pm \phi$. The operational sign of angle of rotation ϕ depends on the helicity of the coil. L is the length of the fiber helix. At this point, in response to a change in pitch ST of the helix, the helix angle Θ and, thus, the polarization direction at fiber end E change. If one installs a linear analyzer at end E and then permits the light to strike a detector, then this registers an intensity I

$$(3) \quad I = I_0 \cos^2[\gamma - (\alpha \pm \phi)]$$

when γ is the orientation angle of the analyzer, and I_0 is the intensity of the linearly polarized light emerging from the fiber. The assumption here is that lossless conditions prevail and that the light in the fiber ideally remains linearly polarized.

For all other cases, I likewise depends on helix angle Θ and, thus, on the distance between points AE, although in complicated fashion. The correlation is preferably determined through calibration or by measuring the parameters of equation (1), as well the various losses. At the detector, one obtains

a signal which is dependent upon distance St to be measured and can be brought into a suitable measuring range by parameters r , γ and α .

5 It is not necessary that only one single winding of the fiber be used as a distance indicator. It is likewise possible to use many windings, as in Figure 1, as well as non-whole numbers of windings. In the case of an integral number of turns N between A and E and given the same helix angles at A and E, it is possible to calculate the angle of rotation ϕ in accordance with equation (1), it being necessary to extend the upper integration limit to $2\pi N$. Given a number of turns N that is not whole and non-uniform windings, a calibration is more advantageous than the calculation, which can no longer be performed in accordance with the simple equation (1).

To fabricate a uniform coil form having constant helix angles, spindles are mounted at points A and E at the beginning and end of the winding about which the fiber can rotate freely with respect to angle Θ . These spindles are disposed perpendicularly to the cylinder axis of the winding. The fiber is mounted on an elastic carrier, which has a pivot at A and E enabling it to rotate about the spindles. Since, in this case, the uniform helix adjusts itself automatically as a geodetic curve between points A and E on the cylinder, equation (3) can be applied for all pitches St of the helix, for whose formation the total length of the fiber suffices.

Generally, an optical fiber does not retain the (linear) polarization; i.e., when it emerges from the fiber, the light is no longer polarized as it originally was upon its entry into the fiber. This effect is produced, on the one hand, by deviations in the fiber core from circular symmetry and, on the other hand, by birefringence induced by the bending of the fiber. In so-called weakly birefringent fibers, which also feature a low polarization mode dispersion, an orientation distribution of the asymmetry of the fiber core is achieved in

all spatial directions, for example through rapid rotation of the preform when drawing the fibers. Therefore, fibers of this kind are especially suited for manufacturing a length-measuring sensor in accordance with the present invention.

To avoid stress-induced birefringence in the bent fiber, the bending radius of the fiber should not be too small. An estimation of the birefringence in bent fibers is given by L. Jeunhomme, Single-Mode Fiber Optics, N.Y. 1983, p. 60. It is ideal when the wound fiber helix has a phase lag of less than $\lambda/10$, λ being the operating wavelength. On the other hand, even higher strain birefringence values do not substantially interfere with the measuring principle, since, even in the case of elliptically polarized light at the output end of the fiber, the helix deformation causes changes in the orientation angle ϕ , which can be taken as a measure of the change in length. Large bending radii of the fibers can be achieved both by increasing the helix radius, as well as by enlarging the helical pitch.

A calibration of the sensor also includes changes in intensity in the detector at the fiber end, resulting from bending of the fiber in response to a change in the distance AE. A length measurement obtained by comparing the instantaneously measured values to values determined in a calibration measurement is advantageous for the practical application of the sensor, since it makes it possible to eliminate any influences on the polarization state of the light that are not caused by the change in the length of the wound optical fiber.

Figure 3 illustrates one practical specific embodiment of the present invention. An elastic fiber carrier D, for example a steel, bronze or plastic wire, is provided with two mounting supports HA, HE, which can be fitted on spindles at A and E enabling them to freely rotate. In the described example, the spindles at points A, E are connected to two tubes of a

telescope arm, whose change in length needs to be measured. In the described example, a helical optical fiber having one single winding is used, which is embedded in fiber carrier D.

5 Disposed upstream from holder HA is a light source LQ, which can also be mechanically connected to holder HA to assure stable coupling conditions. Light source LQ, which preferably produces linearly polarized light, is, for example, a light-emitting diode or a semiconductor laser. The light is
10 coupled via a lens L1 into the optical fiber, whose input end is positioned at holder HA. The fiber is secured on or in elastic fiber carrier D. In the case that the light source emits unpolarized light, linear polarizer PA must also be installed between the light source and the start of the fiber.

At the end E of the winding is holder HE, to which a lens L2 and the fixed or rotatable linear analyzer PE is secured. The lens images light from the fiber onto detector DE. Light source LQ and detector DE are connected via easily movable electric conductors to corresponding network and recording devices N and R, respectively. To avoid interference effects, the light source, detector, and glass fiber are obscured in light-proof manner from the outside world.

25 Industrial Applicability

The present invention can be advantageously used in industrial applications to precisely detect changes in length and distance in a multiplicity of systems, such as in robot arms.

Abstract

The present invention is directed to a sensor for detecting changes in the distance between a first and a second location, having at least one substantially helically coiled optical fiber, which is able to be mechanically connected to at least one of the locations, and having a light transmitter and a detecting device for optical signals, the detecting device being able to generate an output signal, which is dependent upon the polarization state of the optical signal transmitted via the optical fiber. The present invention is also directed to a method for detecting the changes in distance between a first and a second location, having the following features: at least one of the locations is mechanically coupled to a substantially helically coiled optical fiber; an optical signal having a known polarization state is launched into the optical fiber; following transmission over the connecting line, this is detected in such a way that information is obtained with respect to its polarization state; from this information, the change in distance is determined.